STEP 9 - BRIDGE AND RUNWAY TAGLINE INSTALLATION

⇒ Steel Track (Bridges and Runways)

9.1 Slide tagline brackets onto each end of bridge and/or runway and tighten clamp hardware (*diagrams 9A* and *9B*).

Note: This will require removal of endstop hardware. This hardware must be re-installed immediately after tagline bracket is installed.

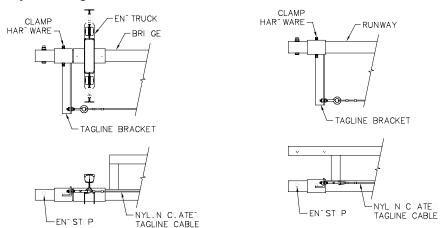


Diagram 9A. Tagline on steel bridge.

Diagram 9B. Tagline on steel runway.

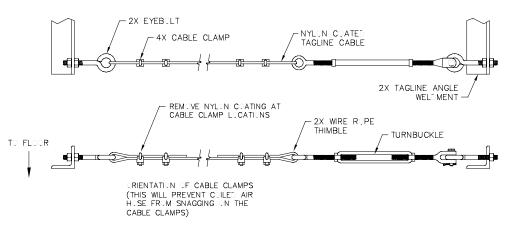


Diagram 9C. Tagline cable assembly.

- 9.2 Attach eyebolts onto tagline brackets. Attach turnbuckle to one eyebolt. Loop cable through eyebolt or turnbuckle and turn back 4-3/4" of cable on a thimble. Apply first clamp 1" from the dead end of the cable and tighten U-bolt to 15 ft.-lbs. of torque. Apply the second clamp as close to thimble as possible. Tighten U-bolt to 15 ft.-lbs. of torque (diagram 9D).
- **9.3** Add any S-hooks, wire rope trolleys, or coiled air hose to the cable prior to attaching the other end.
- **9.4** Secure other end of the cable as in Step 9.2.

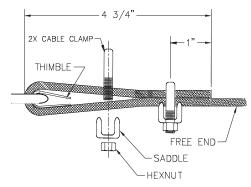


Diagram 9D. Saddling the cable on one end.

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